

5/22

DART AEROSPACE LTD	Work Order :	23231
Description: 350 Step End Plate	Part Number:	D2673-34
Drawing: D2673 Rev. A	Qty:	100

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order	Ph	05.05.11	100
2	METAL	Shear blanks: 5.10 X 3.30 +0.000/-0.010 (use off-cuts) 5052-H32 (QQ-A-250/8) 0.080 thick. Note: 1 Blank makes 2 Material Batch <u>M9601</u>	B6	05/05/15	100
3	HAAS	Machine per H2673	B6	05/05/15	100
4	QC	Inspect Level 2	B6	05/05/15	100
5	QC	Inspect Level 8	SD	05/05/15	100
6	STORES	Identify and stock	h	05.05.18	100
7	EXPEDITING	Close W/O Cost / Part <u>1.45</u> <u>545</u> <u>05/05/19</u> <u>(100)</u>	Ph	05.05.21	100

Rev	Date		Created By	Approved
A	98.12.07		KS	
B	00.05.19	Added inspect level 8 & 5	EC	
C	02.01.14	Removed deburr and inspect level 5	NG/EC	<i>EC</i>

RELEASED

02.01.14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr		Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2673	REV. A SHEET 1 OF 1
DATE 97:05:06		TITLE END PLATE	SCALE 1:1

RELEASED
97p5/a BW

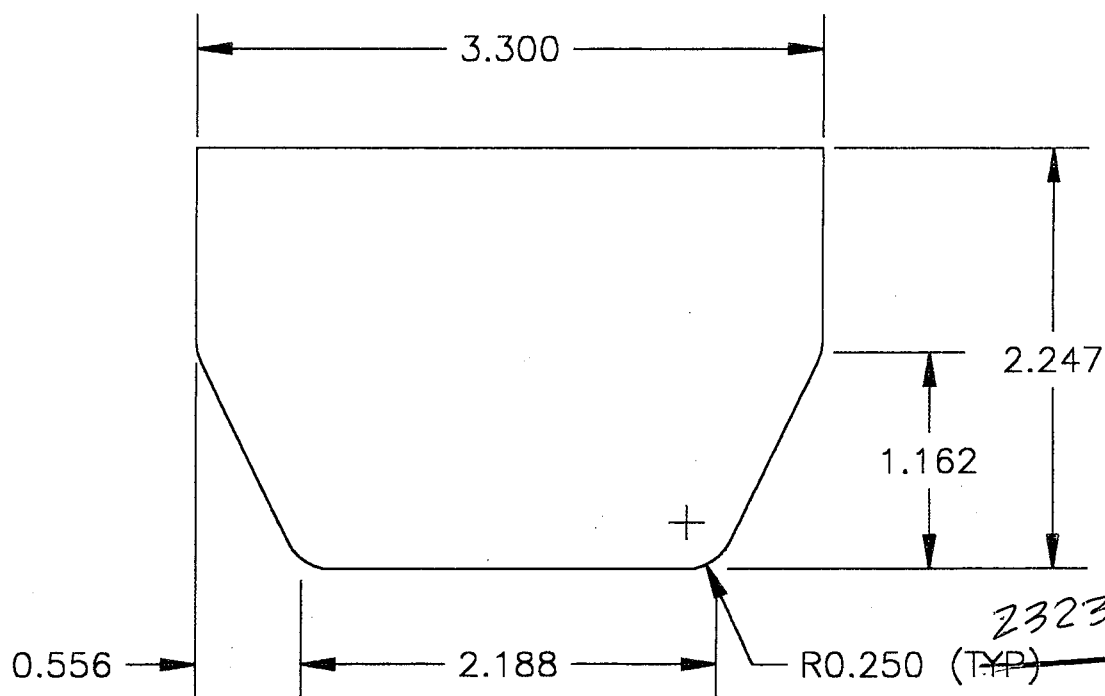
UNDER REVIEW

01.03.15 GP

DESIGN OK. BUT CHECK WITH
JIS BEFORE MANUFACTURE

OK 01.03.11

END PLATE FOR D2244 EXTRUSION CUT AT 34°



23231
NO. 13223
WORK ORDER

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
ENGINEERING
RETURN TO KCH
SHOP COPY

D2673-34

MATERIAL: 5052-H32 QQ-A-250/8 0.080 THICK

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 09, 2005
02:16 pm

Work Order No : 0023231
Project Name : D2673-34
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D2673-34
Description : End Plate
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 05-09-05
Est Finish Date : 05-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00